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### KEY=BYSTRONIC - JAYCE MARLEE

**Glass Laser Cutting Guide for Manufacturing** Society of Manufacturing Engineers Laser Cutting Guide for Manufacturing presents practical information and troubleshooting and design tools from a quality manufacturing perspective. Equally applicable to small shops as it is to large fabricator companies, this guide is a roadmap for developing, implementing, operating, and maintaining a laser-cutting manufacturing enterprise. The book focuses on metal cutting of sheets, plates, tubes, and 3-D shaped stampings. It presents today's reality of the engineering and business challenges, and opportunities presented by the rapid penetration cutting in all facets of industry. **Masterpieces of Swiss Entrepreneurship Swiss SMEs Competing in Global Markets** Springer Nature This open access book focuses on Switzerland-based medium-sized companies with a longstanding export tradition and a proven dominance in global niche markets. Based upon in-depth documentation and analysis of 36 Swiss companies over their entire history, an expert team of authors presents several parallels in the pathways and success factors which allowed these firms to become dominant and operate from a high-cost location such as Switzerland. The book enhances these insights by providing detailed company profiles documenting the company history, development, and how their relevant global niche positions were reached. Readers will benefit from these profiles as they compile a diverse selection of industries, mainly active within the B2B sector, with mostly mature companies (60 years to older than 100 years since founding) and different types of ownership structures including family firms. 'Masterpieces of Swiss Entrepreneurship' brings unique learning opportunities to owners and leaders of SMEs in Switzerland and elsewhere. Findings are based on detailed bottom-up research of 36 companies -- without any preconceived notions. The book is both conceptual and practical. It fosters understanding for different choices in development pathways and management practices. Matti Alahuhta, Chairman DevCo Partners, ex-CEO Kone, Board member of several global listed companies, Helsinki, Finland Start-up entrepreneurs need proven models from industry which demonstrate the various paths to success. "Masterpieces of Swiss Entrepreneurship" provides deep insights highlighting these models and the important trade-offs entrepreneurial teams must consider when choosing the path of high growth or of maximum control, as they are often mutually exclusive. Gina Domanig, Managing Partner, Emerald Technology Ventures, Zurich **Sheet Metal Industries California. Court of Appeal (2nd Appellate District). Records and Briefs B073500, Appellants Appendix** Number of Exhibits: 69 **Virtual Manufacturing** Springer Science & Business Media Virtual Manufacturing presents a novel concept of combining human computer interfaces with virtual reality for discrete and continuous manufacturing systems. The authors address the relevant concepts of manufacturing engineering, virtual reality, and computer science and engineering, before embarking on a description of the methodology for building augmented reality for manufacturing processes and manufacturing systems. Virtual Manufacturing is centered on the description of augmented reality models for a range of processes based on CNC, PLC, SCADA, mechatronics and on embedded systems. Further discussions address the use of augmented reality for developing augmented reality models to control contemporary manufacturing systems and to acquire micro- and macro-level decision parameters for managers to boost profitability of their manufacturing systems. Guiding readers through the building of their own virtual factory software, Virtual Manufacturing comes with access to online files and software that will enable readers to create a virtual factory, operate it and experiment with it. This is a valuable source of information with a useful toolkit for anyone interested in virtual manufacturing, including advanced undergraduate students, postgraduate students and researchers. **The Industrial Laser Handbook 1992-1993 Edition** Springer Science & Business Media Manufacturing with lasers is becoming increasingly important in modern industry. This is a unique, most comprehensive handbook of laser applications to all modern branches of industry. It includes, along with the theoretical background, updates of the most recent research results, practical issues and even the most complete company and product directory and supplier's list of industrial laser and system manufacturers. Such important applications of lasers in manufacturing as welding, cutting, drilling, heat treating, surface treatment, marking, engraving, etc. are addressed in detail, from the practical point of view. A list of specific companies dealing with manufacturing aspects with lasers is given. **Using a Co2 Laser in the Shop A Handbook for Installation, Use, and Maintenance** CPI Publishing **Machinery Advances in Informatics and Computing in Civil and Construction Engineering Proceedings of the 35th CIB W78 2018 Conference: IT in Design, Construction, and Management** Springer This proceedings volume chronicles the papers presented at the 35th CIB W78 2018 Conference: IT in Design, Construction, and Management, held in Chicago, IL, USA, in October 2018. The theme of the conference focused on fostering, encouraging, and promoting research and development in the application of integrated information technology (IT) throughout the life-cycle of the design, construction, and occupancy of buildings and related facilities. The CIB - International Council for Research and Innovation in Building Construction - was established in 1953 as an association whose objectives were to stimulate and facilitate international cooperation and information exchange between governmental research institutes in the building and construction sector, with an emphasis on those institutes engaged in technical fields of research. The conference brought together more than 200 scholars from 40 countries, who presented the innovative concepts and methods featured in this collection of papers. **The Tube & Pipe Journal TPJ. Hands-On Mathematics for Deep Learning Build a solid mathematical foundation for training efficient deep neural networks** Packt Publishing Ltd A comprehensive guide to getting well-versed with the mathematical techniques for building modern deep learning architectures Key Features Understand linear algebra, calculus, gradient algorithms, and other concepts essential for training deep neural networks Learn the mathematical concepts needed to understand how deep learning models function Use deep learning for solving problems related to vision, image, text, and sequence applications Book Description Most programmers and data scientists struggle with mathematics, having either overlooked or forgotten core mathematical concepts. This book uses Python libraries to help you understand the math required to build deep learning (DL) models. You'll begin by learning about core mathematical and modern computational techniques used to design and implement DL algorithms. This book will cover essential topics, such as linear algebra, eigenvalues and eigenvectors, the singular value decomposition concept, and gradient algorithms, to help you understand how to train deep neural networks. Later chapters focus on important neural networks, such as the linear neural network and multilayer perceptrons, with a primary focus on helping you learn how each model works. As you advance, you will delve into the math used for regularization, multi-layered DL, forward propagation, optimization, and backpropagation techniques to understand what it takes to build full-fledged DL models. Finally, you'll explore CNN, recurrent neural network (RNN), and GAN models and their application. By the end of this book, you'll have built a strong foundation in neural networks and DL mathematical concepts, which will help you to confidently research and build custom models in DL. What you will learn Understand the key mathematical concepts for building neural network models Discover core multivariable calculus concepts Improve the performance of deep learning models using optimization techniques Cover optimization algorithms, from basic stochastic gradient descent (SGD) to the advanced Adam optimizer Understand computational graphs and their importance in DL Explore the backpropagation algorithm to reduce output error Cover DL algorithms such as convolutional neural networks (CNNs), sequence models, and generative adversarial networks (GANs) Who this book is for This book is for data scientists, machine learning developers, aspiring deep learning developers, or anyone who wants to understand the foundation of deep learning by learning the math behind it. Working knowledge of the Python programming language and machine learning basics is required. **National Electrical Code** Cengage Learning Safe, efficient, code-compliant electrical installations are made simple with the latest publication of this widely popular resource. Like its highly successful previous editions, the National Electrical Code 2011 spiral bound version combines solid, thorough, research-based content with the tools you need to build an in-depth understanding of the most important topics. New to the 2011 edition are articles including first-time Article 399 on Outdoor, Overhead Conductors with over 600 volts, first-time Article 694 on Small Wind Electric Systems, first-time Article 840 on Premises Powered Broadband Communications Systems, and more. This spiralbound version allows users to open the code to a certain page and easily keep the book open while referencing that page. The National Electrical Code is adopted in all 50 states, and is an essential reference for those in or entering careers in electrical design, installation, inspection, and safety. **Job Shop Lean An Industrial Engineering Approach to Implementing Lean in High-Mix Low-Volume Production Systems** CRC Press In the 1950's, the design and implementation of the Toyota Production System (TPS) within Toyota had begun. In the 1960's, Group Technology (GT) and Cellular Manufacturing (CM) were used by Serck Audco Valves, a high-mix low-volume (HMLV) manufacturer in the United Kingdom, to guide enterprise-wide transformation. In 1996, the publication of the book Lean Thinking introduced the entire world to Lean. Job Shop Lean integrates Lean with GT and CM by using the five Principles of Lean to guide its implementation: (1) identify value, (2) map the value stream, (3) create flow, (4) establish pull, and (5) seek perfection. Unfortunately, the tools typically used to implement the Principles of Lean are incapable of solving the three Industrial Engineering problems that HMLV manufacturers face when implementing Lean: (1) finding the product families in a product mix with hundreds of different products, (2) designing a flexible factory layout that "fits" hundreds of different product routings, and (3) scheduling a multi-product multi-machine production system subject to finite capacity constraints. Based on the Author's 20+ years of learning, teaching, researching, and implementing Job Shop Lean since 1999, this book Describes the concepts, tools, software, implementation methodology, and barriers to successful implementation of Lean in HMLV production systems Utilizes Production Flow Analysis instead of Value Stream Mapping to eliminate waste in different levels of any HMLV manufacturing enterprise Solves the three Industrial Engineering problems that were mentioned earlier using software like PFAST (Production Flow Analysis and Simplification Toolkit), Sgetti and Schedlyzer Explains how the one-at-a-time implementation of manufacturing cells constitutes a long-term strategy for Continuous Improvement Explains how product families and manufacturing cells are the basis for implementing flexible automation, machine monitoring, virtual cells, Manufacturing Execution Systems, and other elements of Industry 4.0 Teaches a new method, Value Network Mapping, to visualize large multi-product multi-machine production systems whose Value Streams share many processes Includes real success stories of Job Shop Lean implementation in a variety of production systems such as a forge shop, a machine shop, a fabrication facility and a shipping department Encourages any HMLV manufacturer planning to implement Job Shop Lean to leverage the co-curricular and extracurricular programs of an Industrial Engineering department **Thomas Register of American Manufacturers and Thomas Register Catalog File** Vols. for 1970-71 includes manufacturers' catalogs. **Machinery Buyers' Guide Practical Guides to Testing and Commissioning of Mechanical, Electrical and Plumbing (Mep) Installations** Partridge Publishing Singapore This book will provide guide lines for Electrical Engineers, Mechanical Engineers and Fire Services Engineers on how to prepare technical parts of a T&C Method Statement submission for their MEP contracts. For Project Directors, Project Managers and Resident Staff it serves as a check list to ensure that all equipment are tested properly for energy saving and their resilience. **The plan for growth** The Stationery Office This supporting document to Budget 2011 (HC 836, ISBN 9780102971033) sets out the Government's plan for sustainable, long-term economic growth for the UK economy. It sets out four ambitions that underpin this objective, these are: to create the most competitive tax system in the G20; to make the UK one of the best places in Europe to start, finance and grow a business; to encourage investment and exports as a route to a more balanced economy and to create a more educated workforce that is the most flexible in Europe. Growth review measures outlined in Chapter 2 cover these priority areas: planning; regulation; trade and inward investment; access to finance; competition; corporate governance; low carbon. The first phase of the review also examined eight sectors of the economy to remove the barriers to growth that affect them: advanced manufacturing; healthcare and life sciences; digital and creative industries; professional and business services; retail; construction; space; tourism. **New York Manufacturers Directory Spikes Exploring the Neural Code** Thomas Register of American Manufacturers This basic source for identification of U.S. manufacturers is arranged by product in a large multi-volume set. Includes: Products & services, Company profiles and Catalog file. **CO2 Laser Cutting** Springer Science & Business Media CO2 Laser Cutting explains and describes how engineering materials are cut using a CO2 laser. Information is given on the cutting of metals and non metals on a wide range of levels from practical advice and processing parameters to explanations of the physical and chemical reactions which take place in the cut zone. In an effort to make the book as readable and informative as possible the subject is treated in a descriptive rather than a mathematical way. The benefit of CO2 Laser Cutting is twofold as it gives practical advice to the operator and technical advice to the researchers or scientist. **Press Brake Technology A Guide to Precision Sheet Metal Bending** Society of Manufacturing Engineers This is a complete guide to press brake operation, from basic mathematics to complex forming operations. Press Brake Technology is the most comprehensive text on press brakes to date. It brings advanced knowledge of its subject to engineering department, shop floor, and classroom. It presents information in a non-machine specific format and establishes a baseline reference, using the application of basic mathematics, trigonometry, and geometry to select die widths, establish precise bend deductions, and other aspects of press brake operation. It focuses on the machines, the procedures, the mathematics, the tools, and the safe procedures necessary to run an efficient press brake operation. Readers learn how to apply this

knowledge to shop floor activities. Press Brake Technology is geared for the master craftsman as well as the novice, and is an excellent resource for engineering and drafting courses. **The Australian Official Journal of Trademarks** Basho's Narrow Road Spring and Autumn Passages Stone Bridge Press, Inc. Matsuo Basho (1644-94) is considered Japan's greatest haiku poet. Narrow Road to the Interior (Oku no Hosomichi) is his masterpiece. Ostensibly a chronological account of the poet's five-month journey in 1689 into the deep country north and west of the old capital, Edo, the work is in fact artful and carefully sculpted, rich in literary and Zen allusion and filled with great insights and vital rhythms. In Basho's Narrow Road: Spring and Autumn Passages, poet and translator Hiroaki Sato presents the complete work in English and examines the threads of history, geography, philosophy, and literature that are woven into Basho's exposition. He details in particular the extent to which Basho relied on the community of writers with whom he traveled and joined in linked verse (renga) poetry sessions, an example of which, A Farewell Gift to Sora, is included in this volume. In explaining how and why Basho made the literary choices he did, Sato shows how the poet was able to transform his passing observations into words that resonate across time and culture. **Bulk Material Handling Practical Guidance for Mechanical Engineers** Partridge Publishing Singapore Tens of thousands of mechanical engineers are engaged in the design, building, upgrading, and optimization of various material handling facilities. The peculiarity of material handling is that there are numerous technical solutions to any problem. The engineer's personal selection of the optimal solution is as critical as the technical component. Michael Rivkin, Ph.D., draws on his decades of experience in design, construction, upgrading, optimization, troubleshooting, and maintenance throughout the world, to highlight topics such as: • physical principles of various material handling systems; • considerations in selecting technically efficient and environmentally friendly equipment; • best practices in upgrading and optimizing existing bulk material handling facilities; • strategies to select proper equipment in the early phases of a new project. Filled with graphs, charts, and case studies, the book also includes bulleted summaries to help mechanical engineers without a special background in material handling find optimal solutions to everyday problems. **Touch of Class Learning to Program Well with Objects and Contracts** Springer Science & Business Media This text combines a practical, hands-on approach to programming with the introduction of sound theoretical support focused on teaching the construction of high-quality software. A major feature of the book is the use of Design by Contract. **The Covid Crazies** Independently Published Well, it has been nearly two years and covid is still here. On top of the virus, many of us are struggling with our mental health. Especially the adolescents. So, to help them, in all mental states, my team and I created this picture book. It is a funny picture book that deals with mental health situations caused by the covid pandemic. The main focus of the book is that we can overcome covid. How can we do this? You ask. We can do this by helping our neighbors. Each and every person in the world doing their part. Thank you all so much!! hope that you find this book encouraging! **Construction Calculations Manual** Butterworth-Heinemann Construction Calculations is a manual that provides end users with a comprehensive guide for many of the formulas, mathematical vectors and conversion factors that are commonly encountered during the design and construction stages of a construction project. It offers readers detailed calculations, applications and examples needed in site work, cost estimation, piping and pipefitting, and project management. The book also serves as a refresher course for some of the formulas and concepts of geometry and trigonometry. The book is divided into sections that present the common components of construction. The first section of the books starts with a refresher discussion of unit and systems measurement; its origin and evolution; the standards of length, mass and capacity; terminology and tables; and notes of metric, U.S, and British units of measurements. The following concepts are presented and discussed throughout the book: Conversion tables and formulas, including the Metric Conversion Law and conversion factors for builders and design professionals Calculations and formulas of geometry, trigonometry and physics in construction Rudiments of excavation, classification, use of material, measurement and payment Soil classification and morphology, including its physicochemical properties Formulas and calculations needed for soil tests and evaluations and for the design of retaining structures Calculations relating to concrete and masonry Calculations of the size/weight of structural steel and other metals Mechanical properties of wood and processing of wood products Calculations relating to sound and thermal transmission Interior finishes, plumbing and HVAC calculations Electrical formulas and calculations Construction managers and engineers, architects, contractors, and beginners in engineering, architecture, and construction will find this practical guide useful for managing all aspects of construction. Work in and convert between building dimensions, including metric Built-in right-angle solutions Areas, volumes, square-ups Complete stair layouts Roof, rafter and framing solutions Circle: arcs, circumference, segments **Optics and Photonics Essential Technologies for Our Nation** National Academies Press Optics and photonics technologies are ubiquitous: they are responsible for the displays on smart phones and computing devices, optical fiber that carries the information in the internet, advanced precision manufacturing, enhanced defense capabilities, and a plethora of medical diagnostics tools. The opportunities arising from optics and photonics offer the potential for even greater societal impact in the next few decades, including solar power generation and new efficient lighting that could transform the nation's energy landscape and new optical capabilities that will be essential to support the continued exponential growth of the Internet. As described in the National Research Council report Optics and Photonics: Essential Technologies for our Nation, it is critical for the United States to take advantage of these emerging optical technologies for creating new industries and generating job growth. The report assesses the current state of optical science and engineering in the United States and abroad--including market trends, workforce needs, and the impact of photonics on the national economy. It identifies the technological opportunities that have arisen from recent advances in, and applications of, optical science and engineering. The report also calls for improved management of U.S. public and private research and development resources, emphasizing the need for public policy that encourages adoption of a portfolio approach to investing in the wide and diverse opportunities now available within photonics. Optics and Photonics: Essential Technologies for our Nation is a useful overview not only for policymakers, such as decision-makers at relevant Federal agencies on the current state of optics and photonics research and applications but also for individuals seeking a broad understanding of the fields of optics and photonics in many arenas. **The Dynamic Compression Plate DCP** Springer Science & Business Media **The Complete Guide to Building Your Own Home and Saving Thousands on Your New House** Atlantic Publishing Company Buying a new home can be an expensive endeavor. Many people dream of building their own home but mistakenly believe that doing so is not cost effective. However, you can save 20 to 40 percent or more by building your own home. In The Complete Guide to Building Your Own Home and Saving Thousands on Your New House you will discover that your dream can become reality. From basic planning to construction methods, this new book will take you through all the steps of building your own home. You will learn how to: choose a site, draw up a construction time line, apply for construction loans and financing, obtain essential insurance information, buy or prepare inexpensive plans, find and negotiate with subcontractors, comply with building codes, select features and fixtures, choose the style of the house, decide on the size of the rooms, and get building permits. You will learn about building materials and foundations, floors, walls, paint, windows, decks, garage doors, roofing, flashings, chimneys, plumbing, wiring, ceilings, floors, railings, and attics. In addition, you will learn how to design a home that will meet your needs, perform constructions tasks safely, and build amenities. This book will inform you about common problems to watch for, including foundation, roofing, walls, stairs, sidewalks, driveways, heating and cooling, electrical capacity, and wiring. This book will detail money-saving options and environmentally friendly techniques, while at the same time allowing you to monitor the quality of the materials and the workmanship, fine-tune the design, and make sure the results are exactly what you had envisioned. Atlantic Publishing is a small, independent publishing company based in Ocala, Florida. Founded over twenty years ago in the company president's garage, Atlantic Publishing has grown to become a renowned resource for non-fiction books. Today, over 450 titles are in print covering subjects such as small business, healthy living, management, finance, careers, and real estate. Atlantic Publishing prides itself on producing award winning, high-quality manuals that give readers up-to-date, pertinent information, real-world examples, and case studies with expert advice. Every book has resources, contact information, and web sites of the products or companies discussed. **Making Your Own Bush Knife A Beginner's Guide for the Backyard Knifemaker** Fox Chapel Publishing From outdoor excursions to everyday use at home, bush knives are practical tools with many uses. Now, you can make your own! Great for beginning knifemakers, learn the techniques of both stock removal and forging, and how to achieve great results with simple power tools or hand tools. Making Your Own Bush Knife will show you how to select the steel, forge it, quench it, and grind it into a usable knife. No need for all the expensive equipment and tons of space. With a small propane or coal forge in your backyard and just a few other pieces of equipment, discover and enjoy the craft of knifemaking! Author, outdoorsman, blacksmith, knifemaking instructor, and member of the American Bladesmith Society, Bradley Richardson is known for his high-quality custom knives and founded Timberlee Tool & Trade where sells his blades. He appeared in two seasons of the History Channel's show, Alone, where his expertise on knives proved to be vital and has over 19K YouTube subscribers. **Harnessing Light Optical Science and Engineering for the 21st Century** National Academies Press Optical science and engineering affect almost every aspect of our lives. Millions of miles of optical fiber carry voice and data signals around the world. Lasers are used in surgery of the retina, kidneys, and heart. New high-efficiency light sources promise dramatic reductions in electricity consumption. Night-vision equipment and satellite surveillance are changing how wars are fought. Industry uses optical methods in everything from the production of computer chips to the construction of tunnels. Harnessing Light surveys this multitude of applications, as well as the status of the optics industry and of research and education in optics, and identifies actions that could enhance the field's contributions to society and facilitate its continued technical development. **Vogue x Music** Abrams Vogue has always been on the cutting edge of popular culture, and Vogue x Music shows us why. Whether they're contemporary stars or classic idols, whether they made digital albums or vinyl records, the world's most popular musicians have always graced the pages of Vogue. In this book you'll find unforgettable portraits of Madonna beside David Bowie, Kendrick Lamar, and Patti Smith; St. Vincent alongside Debbie Harry, and much more. Spanning the magazine's 126 years, this breathtaking book is filled with the work of acclaimed photographers like Richard Avedon and Annie Leibovitz as well as daring, music-inspired fashion portfolios from Irving Penn and Steven Klein. Excerpts from essential interviews with rock stars, blues singers, rappers, and others are included on nearly every page, capturing exactly what makes each musician so indelible. Vogue x Music is a testament to star power, and proves that some looks are as timeless as your favorite albums. **Lean Epiphanies Catapult the Cow and Other Inspirational Continuous Improvement Stories** Society of Manufacturing Engineers (SME) It should not be surprising that the application of world-class manufacturing techniques is even more critical to company survival than it was even a decade ago. In Lean Epiphanies, lean expert and Shing Prize winning author Gary Conner relates inspirational stories of the places he has been, the companies he has worked with, and the people he has met in his Lean Enterprise Training consultancy over the course of the last 20 years. Conner's experience conducting hundreds of continuous improvement events involving thousands of team members led to his writing this fun, easy-to-read collection of short stories. Readers will find the conversational style refreshing and the insights transformative and encouraging in their own continuous improvement efforts. Each short story relates an "Aha!" moment that teaches something new. Lean newcomers and seasoned practitioners alike will learn through Conner's compelling insights into human nature, company culture, leadership, and what it takes for business success in the changing dynamics of the new world economy. **Foamsmith How to Create Foam Armor Costumes** "Foamsmith" helps you create stunning, comfortable pieces of costume armor as painlessly and cheaply as possible. **Ship Modeling from Scratch: Tips and Techniques for Building Without Kits** McGraw Hill Professional Ships in Scale magazine called our best-selling manual for the first-time kit-builder, Ship Modeling Simplified, a "Bible for the novice modeler." Model Ship Builder said "the only problem with this book is that it should have come out years ago." Now comes the next logical step, a book on building ship models without kits, from Edwin Leaf, past president and resident guru of the prestigious Philadelphia Ship Model Society. Following the proven format of Ship Modeling Simplified, here is the first complete, step-by-step course in building model ships from scratch--everything from schooners and clipper ships to modern ocean-going freighters and steel warships. This book covers in detail everything the first-time scratch-builder needs to know: choosing the right subject, building from plans, drawing scaled plans from photographs, and buying tools and materials. It also covers building half models, planked hulls, lapstrake hulls, plank-on-frame, plank-on-bulkhead, lift models, modern ships, ancient ships, masting and rigging, sails and flags. Sources and an illustrated glossary are included. **Optics and Photonics An Introduction** John Wiley & Sons Incorporated Table of contents **Developmental Innovation** Integral Publishers Professor Clare W. Graves has artfully provided us a window into human nature that provides actionable insights into the three core orienting questions of existence: Where were we? Where are we? Where will we be? Follow the experiences of these "Third Generation Gravesians" as they use Graves' maturation map to empower, free, and realize possibilities totally new for our times. Who would benefit from the information in Innovative Development? - Leaders responsible for healthy cities, states, countries, non-profits and businesses. - Educators guiding students from elementary school through university. - Economists concerned with money, finance, lending, and what is next for capitalism. - Policy-makers dedicated to disabled, impoverished, and other underserved citizens. - Those wishing a deeper yet practical understanding of large systems changes. Who would gain from the information in Developmental Innovation? - Thinkers who want to know why Comte fell asleep in Vianne's shop window. - Therapists, counselors and coaches wanting a more nuanced view of their roles. - People longing to make sex, romance, and the rest of intimacy all it was hoped for. - Lifelong learners who love personal stories of challenges, triumphs, and epiphanies. -Those who wish a deeper and more practical understanding of themselves and others.